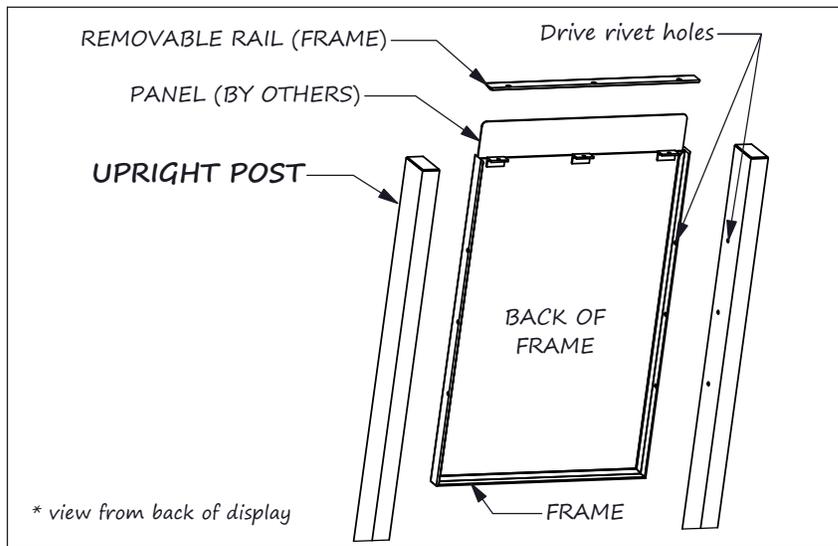
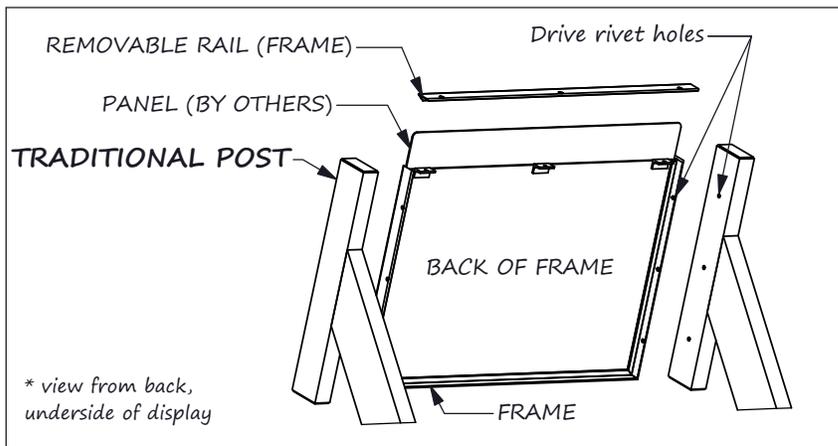
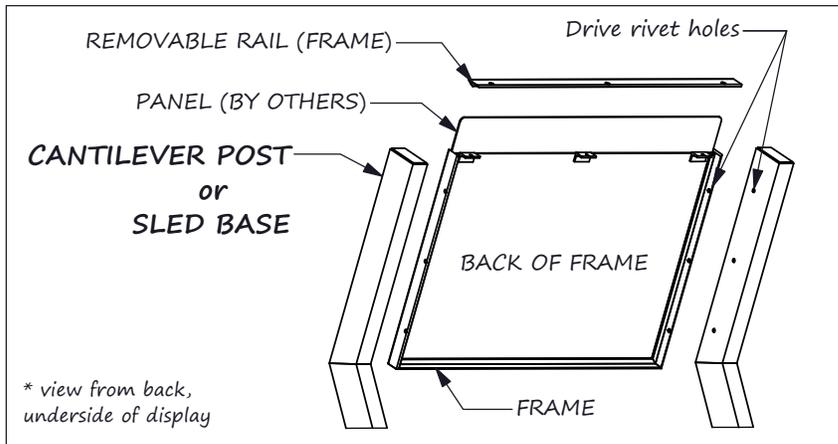


# Assembly Instructions for NPS Framed displays

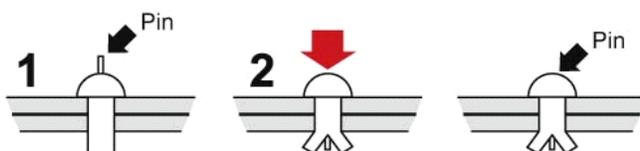


Original NPS-style frame, with low profile, exhibit bases constructed of aluminum extrusion. The frame is displayed between the two posts. Signs are easily installed by removing the top rail of the frame, inserting the sign, and replacing the top rail. Mounting height from ground level to the bottom edge of the frame is typically 28" to 32".

Lay one post on a flat surface, holes up, protecting the post from the surface. Set the frame on the post with the removable rail toward the top of the display and the face of the frame in the correct direction. Align the holes in the side rail of the frame with the holes in the post. Place the drive rivets in the holes. Make sure the frame is securely held to the post and is perpendicular with the post. With a hammer, drive the pin through the drive rivet. Confirm the frame is in line and straight and drive the remaining rivets. Repeat with the second post, having someone support the first post and frame while attaching the second post. Place the posts in the ground according to your area's requirements.

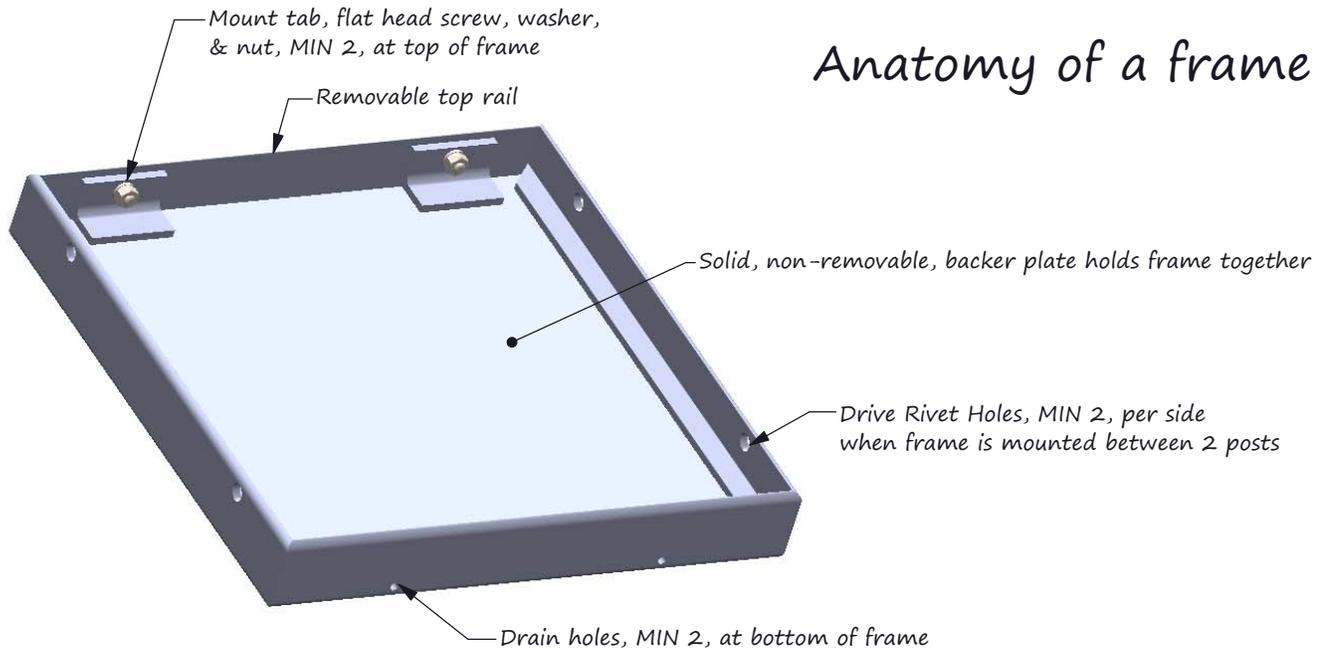
## Drive Rivet Installation

- 1) Align holes in various parts and insert rivet into hole.
- 2) Strike small pin sharply with a hammer to expand the rivet. When properly installed the pin should be flush with the rivet head.



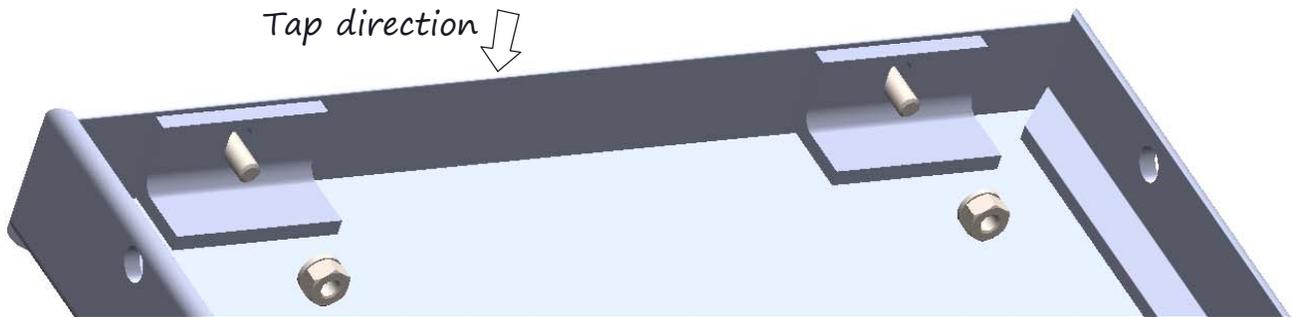
**NOTE:** The Drive Rivet is not designed to pull materials together. Material to be joined must be in close contact before striking rivet.

# Anatomy of a frame



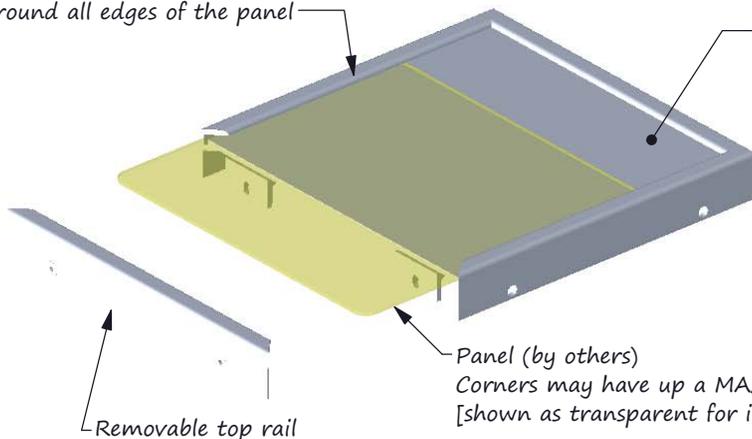
## Removal of the top rail for initial use:

- \* Typically it is easier to first remove the nuts on the back side of the frame, using a 7/16" wrench
- \* If the bolt starts to spin, use a 5/32" Allen wrench to hold the head of the bolt
- (NOTE: powder coat buildup can make it difficult to insert the Allen wrench. It is ok to use a rubber mallet to tap the wrench in.)
- \* After the nuts are removed, the top rail can be removed by lightly tapping it off with a rubber mallet (Use care not to chip the powder coat)



NOTE: frame edges will cover a 5/8" margin around all edges of the panel

NOTE: open face design of frame, the panel is exposed to the elements. Be sure to consider this when selecting your panel &/or manufacturer



Frames are upsized & built to fit the physical panel size specified